

1.
Buck Woodcraft
Tackle Caddy
Assembly Instructions



Here's what you'll end up with once your kit is assembled.

2.



Altogether, there are 9 pieces of King Starboard or PVC in this kit, plus all the stainless steel screws needed for assembly. We've pre-drilled holes for all the fasteners -- but (using the holes as guides) you'll need to do a bit more pre-drilling into the vertical parts before installing the screws.

3.



The first thing you'll assemble is the storage bin that goes in the center of the caddy.

4.



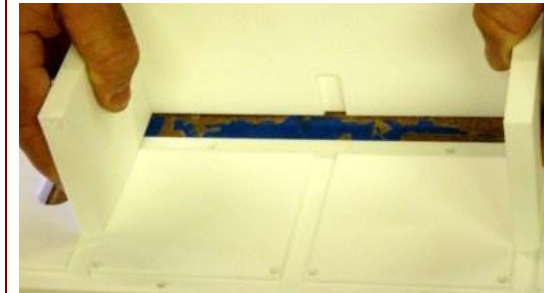
Simply position two of the notched ends together...

5.



And using the pre-drilled holes as guides, use a 5/64" to 3/32" bit to drill a pilot hole into the edge of the piece you're screwing into. Make that hole about 3/4" deep -- being very careful to drill straight into the center. Then snug down your first screw before drilling the next pilot hole -- and repeat the process for the other end of the bin.

6.



Once the 3 sides are screwed together, slide the piece into the matching slots in the caddy's bottom, as shown in this photo and the one in panel #3 above. Then, holding the box firmly in position, turn the piece over and proceed as shown in panel #7.

7.



Again using the pre-drilled holes as guides, sink pilot holes into the bottom edges of the bin assembly and drive home your fasteners. Also again, be careful to drill your pilot holes straight into the *center* of the bin's edges.

8.



Now flip the assembly back upright, insert the small "bin separator" into the slots as shown....

9.



And slide the caddy's back into position, fitting the bin's remaining edges into the slots as shown.

10.



Now drill pilot holes into the back edges of the storage bin, using the back's pre-drilled holes as guides.

11.



You still have several more screws to add along the length of the bottom, into the edge of the back. And now you're nearly done.

12.



All that remains is to position the 2 "vent tool" tubes into their slotted positions....

13.



...and position the caddy's top so that the tubes and the storage bin edges fit into the matching slots....

14.



You may have slap the top a bit to seat everything into the appropriate slots. But thanks to our CNC machine, all the tolerances are both tight and very accurate -- so the pieces *will* fit together nicely if you exercise a bit of patience.

15.



Now all you have to do is use the remaining pre-drilled holes as guides for your remaining pilot holes...and screw the top of your caddy down onto the main body. The back is already pre-drilled for any fasteners you'd like to use to install the finished unit.